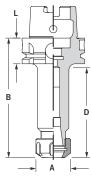
RedLine Tools

HSK63A Toolholders **ER20**

HSK63A & Straight Shank ER20 Collet Chucks

(Balanced to G2.5@18,000 RPM)

- Small diameter nose well-suited for working in close guarters
- Increased flexibility for milling, drilling, and reaming
- · Flush precision collet nut, grips tool close to cutting edge for accuracy and rigidity
- Concentric to .0002" TIR puts tool precisely on spindle center line
- · Wide range collets reduce collet and toolholder inventories
- Through spindle coolant standard
- ER20 Collets found on pages 604-605.



HSK63A EH20 Collet Chucks							
Capacity	Taper	А	Gage Length (B)	D	L	Max. Nosepiece Torque	Part #
.040511	HSK63A	1.38	2.75	1.40	1.02	36 ft lbs	RHSK63AER20275
.040511	HSK63A	1.38	4.75	2.40	1.02	36 ft lbs	RHSK63AER20475
.040511	HSK63A	1.38	6.75	3.50	1.02	36 ft lbs	RHSK63AER20675
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ER20 Straight Shank Collet Extension						
А	В	D	L	Photo	Dimensions	Part #
1.38	7.0	1.00	5.8			<u>RSSER20700</u>

ER20 Parts & Accessories					
Description	Photo	Dimensions	Part #		
ER20 Replacement Nosepiece	Ø	1.38	<u>RER20NPA</u>		
ER20 Collet Wrench [†]	X	2.14	<u>RER20W</u>		
ER20 Stop Screw			RER20SS		
ER20 Stop Screw Coolant Thru		LH. Goolast Threads Passage (M11x1.5)	RER20SSC		

[†]Required for assembly.

HSK63A Coolant Accessories				
HSK63A Coolant Tube	HSK63A Coolant Tube Plug	HSK63A Coolant Tube Wrench		
RHSK63ACT	RHSK63AHP	RHSK63ATW		

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